



Technical Features

Rib measuring system



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Rib measuring system

Field of application

- Production
- Quality monitoring
- Incoming goods inspection

Measuring principle

- Optical measurement
- Quickly and contactless
- Precise und reliable
- Automatic or manual

Measuring characteristic

- ✓ Rod cross-section and nominal diameter
- ✓ Rib height at the centre and at the $\frac{1}{4}$ and $\frac{3}{4}$ points
- ✓ Rib spacing
- ✓ Head width and foot width of the ribs
- ✓ Transverse rib and transverse rib flank inclination
- ✓ Distance between rows of ribs
- ✓ The relative rib or indentation area
- ✓ Height and width of longitudinal ribs
- ✓ Ovality
- ✓ Radius at the foot of the GEWI ribs

Compatible with international standards

Compact and robust device design

Reliable quality assurance
Clear output of the measuring results



Easy to use
Numerous measurement modes

Long term support

Simple setup and user friendly software



Rib measuring system RM-Series

Technical specifications			RM 205	RM 305	RM 605
General info	Size (WidthxHeightxDepth) [mm]		650x810x320	830x860x360	780x870x415
	Weight [kg]		34 ... 37	50 ... 53	55 ... 70
	Power supply		110... 240 VAC, 50 Hz ... 60 Hz, max. 2A		
	Location		Workshop, laboratory or office		
	Ambient temperature [°C]		5 ... 45		
	Relative humidity [%]		5 ... 95 non condensing		
	Number of cameras		2	3	3
	Image capture		2/3“b/w CMOS camera		
Part size	Nominal diameter [mm]		4 ... 22	4 ... 50	4 ... 55*
	Sample length [mm]		200 ... 1000		
	Number of rows		2 ... 6		
	* By special diameter, please contact to advise.				
Accuracy	Rib height [mm]	Measuring range	0 ... 4.0	0 ... 8.0	0 ... 10.0
		Accuracy	0.01		
		Repeatability	0.01		
	Rib distance [mm]	Measuring range	2 ... 180	2 ... 270	2 ... 420
		Accuracy	0.1		
		Repeatability	0.1		
	Row distance [mm]	Measuring range	0 ... 12	0 ... 30	0 ... 35
		Accuracy	0.05		
		Repeatability	0.05		
	Rib inclination β [°]	Measuring range	35 ... 90		35 ... 90
		Accuracy	+/- 1		+/- 1
		Repeatability	+/- 1		+/- 1
	Rib flank inclination α [°]	Measuring range	35 ... 75*		30 ... 90
		Accuracy	+/- 2		+/- 1
		Repeatability	+/- 2		+/- 1
	* depends on direction of rib to the rod axis				
Software	Measurement software*		Hot and cold rolled concrete steels, GEWI, Bamboo, Spiral, Profiled and profiled (intended) surfaces or glass-reinforced plastic (GRP), glass-fiber reinforced plastic (GFRP)		
	Data storage		Integrated database Local or Server		
	Data management		SQL by ODBC, Export to MS-Excel, ASCII		
	Evaluation		European and international standards		
	Unit of measurement		Millimeter or Inch		
	* By special material or surface, please contact to advise.				
Including	Part loading		Manual three jaw chuck or pneumatic, only for model RM 605		
	Computer and periphery		The system comes with current state of technology equipment.		
	Software license		RM-Software; developed together with companies of the concrete steel industry		
	Warranty		2 years		
	Language		German, English, French, Spanish, Chinese, Turkish, Czech, ...		

Rib measuring system RM-Series

Options	Set of calibration tools	Certified calibration tools with certificate by german institute
	Delivery, Installation, Training	These services can be useful but are not necessary.
	Maintenance and calibration	Maintenance and calibration can be performed by user or by ECM (annually).
	Laser-Triangulation system*	Additional triangulation components for height and width of longitudinal ribs
* The device RM 605 already includes the laser triangulation system.		